

## Tech Tip 125

### Minimizing Liquid Resin Tote Waste

1. Obtain two clamps (Fig. 1).
2. Remove the corrugated top lid from the container.
3. Loosen the plastic cap to allow for venting. Do not remove the cap as it will be needed for disposal.
4. When the tote is half empty, grasp and pull the top rear two corners of the liner toward the front of the container and clamp down on each corner as shown in the pictures (Figs 1 and 2), replace the top lid after clamping. The top lid may be cut to accommodate the use of the clamps, but care should be taken to minimize size of the opening to eliminate stray light from striking the liner.
5. As the level continues to go down, release clamps and pull the excess liner over the container once again. Repeat this step as many times as necessary to insure the liner maintains the resin towards the outlet fitting, remember to replace the top lid after each new clamping.
6. Once empty, the liner can be extracted from the container if desired and squeezed to remove any remaining resin.



Figure 1



Figure 2